DIVISION 23: HEATING, VENTILATING, AND AIR-CONDITIONING

END TABLE OF CONTENTS

SECTION 23 0501 – COMMON HVAC REQUIREMENTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and General Provisions of Contract, including General and Supplementary Conditions and other Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Furnish labor, materials, and equipment necessary for completion of work as described in Contract Documents.

B. It is the intent of these specifications that the systems specified herein are to be complete and operational before being turned over to the owner. During the bidding process, the contractor is to ask questions or call to the engineer's attention any items that are not shown or may be required to make the system complete and operational. Once the project is bid and the contractor has accepted the contract, it is his responsibility to furnish and install all equipment and parts necessary to provide a complete and operational system without additional cost to the owner.

C. Furnish and install fire stopping materials to seal penetrations through fire rated structures and draft stops.

D. Includes But Not Limited To:
   1. General procedures and requirements for HVAC.

E. Related Sections:
   1. Section 23 0593: Testing, Adjusting, and Balancing for HVAC.

1.3 SUBMITTALS

A. Substitutions: By specific designation and description, standards are established for specialties and equipment. Other makes of specialties and equipment of equal quality will be considered provided such proposed substitutions are submitted to the Architect for his approval, complete with specification data showing how it meets the specifications, at least 5 working days prior to bid opening. A list of approved substitutions will be published as an addendum.
   1. Submit a single copy of Manufacturer's catalog data including Manufacturer's complete specification for each proposed substitution.
   2. The Architect or Engineer is to be the sole judge as to the quality of any material offered as an equal.

B. Product Data, Shop Drawings: Within 30 days after award of contract, submit 10 sets of Manufacturer's catalog data for each manufactured item.
   1. Literature shall include enough information to show complete compliance with Contract Document requirements.
   2. Mark literature to indicate specific item with applicable data underlined.
   3. Information shall include but not be limited to capacities, ratings, type of material used, guarantee, and such dimensions as are necessary to check space requirements.

4. When accepted, submittal shall be an addition to Contract Documents and shall be in equal force. No variation shall be permitted.
5. Even though the submittals have been accepted by the Engineer, it does not relieve the contractor from meeting all of the requirements of the plans and specifications and providing a complete and operational system.

C. Drawings of Record: One complete sets of blue line mechanical drawings shall be provided for the purpose of showing a complete picture of the work as actually installed.
1. These drawings shall serve as work progress report sheets. Contractor shall make notations neat and legible therein daily as the work proceeds.
2. The drawings shall be kept at the job at a location designated by the Mechanical Engineer.
3. At completion of the project these "as-built" drawings shall be signed by the Contractor, dated, and returned to the Architect.

D. Operating Instructions and Service Manual: The Mechanical Contractor shall prepare 2 copies of an Operation and Maintenance Manual for all mechanical systems and equipment used in this project. Manuals shall be bound in hard-backed binders and the front cover and spine of each binder shall indicate the name and location of the project. Use plastic tab indexes for all sections. Provide a section for each different type of equipment item. The following items shall be included in the manual, together with any other pertinent data. This list is not complete and is to be used as a guide.
1. Provide a master index at the beginning of the manual showing all items included.
2. The first section of the manual shall contain:
    a. Names, addresses, and telephone numbers of Architect, Mechanical Engineer, Electrical Engineer, General Contractor, Plumbing Contractor, Sheet Metal Contractor, and Temperature Control Contractor.
    b. List of Suppliers which shall include a complete list of each piece of equipment used with the name, address, and telephone number of vendor.
    c. General Description of Systems including –
        1) Location of all major equipment
        2) Description of the various mechanical systems
        3) Description of operation and control of the mechanical systems
        4) Suggested maintenance schedule
    d. Copy of contractor's written warranty
3. Provide a copy of approved submittal literature for each piece of equipment.
4. Provide maintenance and operation literature published by the manufacturer for each piece of equipment which includes: oiling, lubrication and greasing data; belt sizes, types and lengths; wiring diagrams; step-by-step procedure to follow in putting each piece of mechanical equipment in operation.
5. Include parts numbers of all replaceable items.
6. Provide control diagram and operation sequence, along with labeling of control piping and instruments to match diagram.
7. Include a valve chart indicating valve locations.

E. Include air balance and/or water balance reports.

1.4 SUBMITTALS FOR COMMON HVAC REQUIREMENTS

A. Samples: Sealer and gauze proposed for sealing ductwork.

B. Quality Assurance / Control:
   1. Manufacturer's installation manuals providing detailed instructions on assembly, joint sealing, and system pressure testing for leaks.
   2. Specification data on sealer and gauze proposed for sealing ductwork.

C. Quality Assurance
   1. Requirements: Construction details not specifically called out in Contract Documents shall conform to applicable requirements of SMACNA HVAC Duct Construction Standards.
   2. Pre-Installation Conference: Schedule conference immediately before installation of ductwork.

1.5 QUALITY ASSURANCE

A. Requirements of Regulatory Agencies:
   1. Perform work in accordance with applicable provisions of local and state Plumbing Code, Gas Ordinances, and adoptions thereof. Provide materials and labor necessary to comply with rules, regulations, and ordinances.
   2. In case of differences between building codes, state laws, local ordinances, utility company regulations, and Contract Documents, the most stringent shall govern. Promptly notify Architect in writing of such differences.

B. Applicable Specifications: Referenced specifications, standards, and publications shall be of the issues in effect on date of Advertisement for Bid.
   1. "Heating, Ventilating and Air Conditioning Guide" published by the American Society of Heating and Air Conditioning Engineers.
   2. "Engineering Standards" published by the Heating, Piping, and Air Conditioning Contractors National Association.
   3. "2015 International Building Code", "2015 International Mechanical Code", "2015 International Plumbing Code" and "2015 International Fire Code" as published by the International Conference of Building Officials.
   4. "National Electrical Code" as published by the National Fire Protection Association.
   5. "2015 International Energy Conservation Code ".

C. Identification: Motor and equipment name plates as well as applicable UL and AGA labels shall be in place when Project is turned over to Owner.

1.6 INSPECTIONS AND PERMITS

A. Pay for permits, fees, or charges for inspection or other services. Local and state codes and ordinances must be properly executed without expense to Owner and are considered as minimum requirements. Local and state codes and ordinances do not relieve the Contractor from work shown that exceeds minimum requirements.

1.7 ADDITIONAL WORK:

A. Design is based on equipment as described in the drawing equipment schedule. Any change in foundation bases, electrical wiring, conduit connections, piping, controls and openings required by alternate equipment submitted and approved shall be paid for by this division. All work shall be in accordance with the requirements of the applicable sections.

PART 2 - PRODUCTS FOR COMMON HVAC REQUIREMENTS

A. Finishes, Where Applicable: Colors as selected by Architect.

B. Duct Hangers:
   1. One inch 25 mm by 18 ga 1.27 mm galvanized steel straps or steel rods as shown on Drawings, and spaced not more than 96 inches 2 400 mm apart. Do not use wire hangers.
   2. Attaching screws at trusses shall be 2 inch 50 mm No. 10 round head wood screws. Nails not allowed.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Site Inspection:
   1. Examine premises and understand the conditions which may affect performance of work of this Division before submitting proposals for this work.
   2. No subsequent allowance for time or money will be considered for any consequence related to failure to examine site conditions.

B. Drawings:
   1. Mechanical drawings show general arrangement of piping, ductwork, equipment, etc, and do not attempt to show complete details of building construction which affect installation. This Contractor shall refer to architectural, structural, and electrical drawings for additional building detail which affect installation of his work.
      a. Follow mechanical drawings as closely as actual building construction and work of other trades will permit.
      b. No extra payments will be allowed where piping and/or ductwork must be offset to avoid other work or where minor changes are necessary to facilitate installation.
      c. Everything shown on the mechanical drawings shall be the responsibility of Mechanical Contractor unless specifically noted otherwise.
   2. Consider architectural and structural drawings part of this work insofar as these drawings furnish information relating to design and construction of building. These drawings take precedence over mechanical drawings.
   3. Because of small scale of mechanical drawings, it is not possible to indicate all offsets, fittings, and accessories which may be required. Investigate structural and finish conditions affecting this work and arrange work accordingly, providing such fittings, valves, and accessories required to meet conditions. Do not scale drawings for locations of equipment or piping. Refer to large scale dimensioned drawings for exact locations.

C. Insure that items to be furnished fit space available. Make necessary field measurements to ascertain space requirements including those for connections and furnish and install equipment of size and shape so final installation shall suit true intent and meaning of Contract Documents.
   1. If approval is received to use other than specified items, responsibility for specified capacities and insuring that items to be furnished will fit space available lies with this Division.

2. If non-specified equipment is used and it will not fit job site conditions, this Contractor assumes responsibility for replacement with items named in Contract Documents.

3.2 PREPARATION

A. Cut carefully to minimize necessity for repairs to existing work. Do not cut beams, columns, or trusses.
   1. Patch and repair walls, floors, ceilings, and roofs with materials of same quality and appearance as adjacent surfaces unless otherwise shown. Surface finishes shall exactly match existing finishes of same materials.
   2. Each Section of this Division shall bear expense of cutting, patching, repairing, and replacing of work of other Sections required because of its fault, error, tardiness, or because of damage done by it.
   3. Cutting, patching, repairing, and replacing pavements, sidewalks, roads, and curbs to permit installation of work of this Division is responsibility of Section installing work.

3.3 INSTALLATION

A. Arrange pipes, ducts, and equipment to permit ready access to valves, unions, traps, starters, motors, control components, and to clear openings of doors and access panels.

3.4 STORAGE AND PROTECTION OF MATERIALS:

A. Provide storage space for storage of materials and assume complete responsibility for losses due to any cause whatsoever. Storage shall not interfere with traffic conditions in any public thoroughfare.

B. Protect completed work, work underway, and materials against loss or damage.

C. Close pipe openings with caps or plugs during installation. Cover fixtures and equipment and protect against dirt, or injury caused by water, chemical, or mechanical accident.

3.5 EXCAVATION AND BACKFILL

A. Perform necessary excavation of whatever substance encountered for proper laying of all pipes and underground ducts.
   1. Excavated materials not required for fill shall be removed from site as directed by Engineer.
   2. Excavation shall be carried low enough to allow a minimum coverage over underground piping of 5'-0" or to be below local frost level.
   3. Excess excavation below required level shall be backfilled at Contractor's expense with earth, sand, or gravel as directed by Engineer. Tamp ground thoroughly.
   4. Ground adjacent to all excavations shall be graded to prevent water running into excavated areas.

B. Backfill pipe trenches and allow for settlement.
   1. Backfill shall be mechanically compacted to same density as surrounding undisturbed earth.

2. Cinders shall not be used in backfilling where steel or iron pipe is used.
3. No backfilling shall be done until installation has been approved by the Engineer.

3.6 COOPERATION

A. Cooperate with other crafts in coordination of work. Promptly respond when notified that construction is ready for installation of work under Division 23000. Contractor will be held responsible for any delays which might be caused by his negligence or failure to cooperate with the other Contractors or crafts.

3.7 SUPERVISION

A. Provide a competent superintendent in charge of the work at all times. Anyone found incompetent shall be removed at once and replaced by someone satisfactory, when requested by the Architect.

3.8 INSTALLATION CHECK:

A. An experienced, competent, and authorized representative of the manufacturer or supplier of each item of equipment indicated in the equipment schedule shall visit the project to inspect, check, adjust if necessary, and approve the equipment installation. In each case, the equipment supplier's representative shall be present when the equipment is placed in operation. The equipment supplier's representative shall revisit the project as often as necessary until all trouble is corrected and the equipment installation and operation is satisfactory to the Engineer.

B. Each equipment supplier's representative shall furnish to the Owner, through the Engineer, a written report certifying the following:
   1. Equipment has been properly installed and lubricated.
   2. Equipment is in accurate alignment.
   3. Equipment is free from any undue stress imposed by connecting piping or anchor bolts.
   4. Equipment has been operated under full load conditions.
   5. Equipment operated satisfactorily.

C. All costs for this installation check shall be included in the prices quoted by equipment suppliers.

3.9 CLEANING EQUIPMENT AND PREMISES

A. Properly lubricate equipment before Owner's acceptance.

B. Clean exposed piping, ductwork, equipment, and fixtures. Repair damaged finishes and leave everything in working order.

C. Remove stickers from fixtures and adjust flush valves.

D. At date of Substantial Completion, air filters shall be new, clean, and approved by Owner's representative.

E. Trap elements shall be removed during cleaning and flushing period. Replace trap elements and adjust after cleaning and flushing period.

3.10 TESTS

A. No piping work, fixtures, or equipment shall be concealed or covered until they have been inspected and approved by the inspector. Notify inspector when the work is ready for inspection.

B. All work shall be completely installed, tested as required by Contract Documents and the city and county ordinances and shall be leak-tight before the inspection is requested.

C. Tests shall be repeated to the satisfaction of those making the inspections.

D. Water piping shall be flushed out, tested at 100 psi and left under pressure of supply main or a minimum of 40 psi for the balance of the construction period.

3.11 WARRANTEE

A. Contractor shall guarantee work under Division 23 to be free from inherent defects for a period of one year from acceptance.
   1. Contractor shall repair, revise or replace any and all such leaks, failure or inoperativeness due to defective work, materials, or parts free of charge for a period of one year from final acceptance, provided such defect is not due to carelessness in operation or maintenance.
   2. In addition, the Contractor shall furnish all refrigeration emergency repairs, emergency service and all refrigerant required due to defective workmanship, materials, or parts for a period of one year from final acceptance at no cost to the Owner, provided such repairs, service and refrigerant are not caused by lack of proper operation and maintenance.

B. In addition to warrantee specified in General Conditions, heating, cooling, and plumbing systems are to be free from noise in operation that may develop from failure to construct system in accordance with Contract Documents.

3.12 SYSTEM START-UP, OWNER'S INSTRUCTIONS

A. Off-Season Start-up
   1. If Substantial Completion inspection occurs during heating season, schedule spring start-up of cooling systems. If inspection occurs during cooling season, schedule autumn start-up for heating systems.
   2. Notify Owner 7 days minimum before scheduled start-up.
   3. Time will be allowed to completely service, test, check, and off-season start systems. During allowed time, train Owner's representatives in operation and maintenance of system.
   4. At end of off-season start-up, furnish Owner with letter confirming that above work has been satisfactorily completed.

B. Owner's Instructions
   1. Instruct building maintenance personnel and Owner Representative in operation and maintenance of mechanical systems utilizing Operation & Maintenance Manual when so doing.
   2. Minimum instruction periods shall be as follows –
      a. Mechanical - Four hours.
      b. Temperature Control - Four hours.

c. Refrigeration - Two hours.

3. Instruction periods shall occur after Substantial Completion inspection when systems are properly working and before final payment is made.
4. None of these instructional periods shall overlap another.

3.13 PROTECTION

A. Do not run heat pump, air handling units, fan coil units, or other pieces of equipment used for moving supply air without proper air filters installed properly in system.

B. The mechanical systems are not designed to be used for temporary construction heat. If any equipment is to be started prior to testing and substantial completion, such equipment will be returned to new condition with full one year warranties, from date of substantial completion after any construction use. This includes, but is not necessarily limited to: Equipment, filters, ductwork, fixtures, etc.

3.14 COMMON HVAC REQUIREMENTS:

A. INSTALLATION
1. During installation, protect open ends of ducts by covering with plastic sheet tied in place to prevent entrance of debris and dirt.
2. Make necessary allowances and provisions in installation of sheet metal ducts for structural conditions of building. Revisions in layout and configuration may be allowed, with prior written approval of Architect. Maintain required airflows in suggesting revisions.
3. Hangers And Supports:
   a. Install pair of hangers close to each transverse joint and elsewhere as required by spacing indicated in table on Drawings.
   b. Install upper ends of hanger securely to floor or roof construction above by method shown on Drawings.
   c. Attach strap hangers to ducts with cadmium-plated screws. Use of pop rivets or other means will not be accepted.
   d. Where hangers are secured to forms before concrete slabs are poured, cut off flush all nails, strap ends, and other projections after forms are removed.
   e. Secure vertical ducts passing through floors by extending bracing angles to rest firmly on floors without loose blocking or shimming. Support vertical ducts, which do not pass through floors, by using bands bolted to walls, columns, etc. Size, spacing, and method of attachment to vertical ducts shall be same as specified for hanger bands on horizontal ducts.

B. CLEANING
1. Clean interior of duct systems before final completion.

END OF SECTION 23 0501

SECTION 23 0502 - DEMOLITION AND REPAIR

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings, General Provisions of Contract, including General and Supplementary Conditions and Section 23 0501 apply to this Section.

1.2 SUMMARY

A. Under this section remove obsolete piping and mechanical equipment and relocate, reconnect or replace existing piping affected by demolition or new construction. Remove concealed piping abandoned due to demolition or new construction, or cap piping flush with existing surfaces.

1.3 DRAWINGS AND EXISTING CONDITIONS

A. All relocations, reconnections and removals are not necessarily indicated on the drawings. As such, the Contractor shall make adequate allowance in his proposal for this work as no extra charges will be allowed for these items.

PART 2 - NOT USED

PART 3 - EXECUTION

3.1 TEMPORARY CONNECTIONS

A. Where existing piping must remain in service to supply occupied areas during construction, provide temporary piping, connections, and equipment to maintain service to such areas. All shall be performed in a neat and safe manner to prevent injury to the building or its occupants.

3.2 EXISTING TO BE ABANDONED

A. All required drilling, cutting, block-outs and demolition work required for the removal and/or installation of the mechanical system is the responsibility of this Contractor.

B. No joists, beams, girders, trusses or columns shall be cut by any Contractor without written permission from the Architect.

C. The patching, repair, and finishing to existing or new surfaces is the responsibility of this Contractor, unless specifically called for under sections of specifications covering these materials.

D. Disconnect all equipment that is to be removed or relocated. Relocate any existing equipment that obstructs new construction.

3.3 EXISTING TO REMAIN IN USE

A. Where affected by demolition or new construction, relocate, replace, extend, or repair piping and equipment to allow continued use of same. Use methods and materials as specified for new construction.

3.4 MATERIALS AND EQUIPMENT REMOVED

A. All obsolete materials, piping, and equipment shall become the property of the Contractor and be removed from the site promptly.

END OF SECTION 23 0502

SECTION 23 0514 – VARIABLE FREQUENCY DRIVE SYSTEM

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings, General Provisions of Contract, including General and Supplementary Conditions and Section 23 0501 apply to this Section.

1.2 SUMMARY

A. Furnish and install variable frequency drive system (VFD) as described in Contract Documents.

1.3 QUALITY ASSURANCE

A. The complete VFD package being supplied shall be listed and carry the label of at least one of the following: UL - Underwriters Laboratory; ETL - ETL Testing Laboratories, Inc.; CSA - Canadian Standards Association.

1.4 SUPPLIER & VENDOR REQUIREMENTS

A. Suppliers of VFD systems must be in the primary business of supplying variable frequency drives and have a minimum of five (5) years of service in that business.

B. Vendor must have local service center with factory spare parts inventory and factory authorized service technician on call 24 hr/day. The vendor must be able to show that the recommended spare parts are available locally and any repair could take place within 24 hours for equipment supplied on this project.

1.5 TESTING

A. Prior to shipping, each unit shall be tested and a certified test report shall be supplied with each unit. Standard tests to include:
   1. Visual inspection - consisting of checking unit enclosure, wiring, connections, fasteners, covers and locking mechanism.
   2. High pot test: Two (2) X rated voltage plus 1000 volts AC for 60 seconds shall be applied per UL 508 on all peripheral drive system power components (circuit breakers, contactors, motor overloads, line reactors, disconnect switches, etc.) as a complete package. A copy of test results shall be included in operation manuals.
   3. Motor run test.
   4. Control panel devices; test all devices and lights.
   5. Optional equipment; test optional equipment specified with VFD system.
   6. Special tests; as required and specified.

1.6 DRAWINGS/MANUALS

A. Vendor shall supply approval drawings of system being supplied, in strict compliance with the specifications, within two (2) weeks ARO. Drawings shall include, as a minimum:
   1. General arrangement of each unit showing size and incoming and outgoing conduit locations.

2. Schematic.
3. Connection diagram, sufficient to install drive system.

B. Each unit shall be supplied with two owner/maintenance manuals which shall include:
1. Vendor information of equipment being supplied.
2. Connection Information.
3. Startup Procedure.
4. Fault Reset Instruction.
5. Wiring Diagrams (power and control).
6. Parts List.
7. Test Results:
Harmonic voltage distortion on line with unit off
Harmonic voltage distortion with unit on line
Telephone Influence Factor (TIF) Report
Transformer Derate Report
Displacement Power Factor Report

1.7 WARRANTY

A. The vendor shall supply a warranty consisting of the following:
1. Unit shall carry a warranty of parts and labor for 1 year after start-up.
2. The unit is to be stored in a vendor approved area, said area to be free of dirt, vibration and moisture. Unit shall not be exposed to excessive heat or cold.
3. The unit is not to be started by owner or his contractor, but by a vendor-furnished field start-up service technician.

PART 2 - PRODUCTS

2.1 MANUFACTURED UNITS

A. The vendor shall verify compatibility of the VFD System being supplied with the specified motor. The motor shall be high efficiency with a 1.15 service factor, and shall be subject to VFD vendor approval.

B. Each system shall be supplied in a NEMA 1 force ventilated filtered enclosure, either wall mounted or free standing.

C. Each system shall have screened or engraved labels on all door operator and pilot devices.

D. Each system shall bear an electrical shock warning label to warn personnel that a potential of electric shock exists.

E. Each system shall be supplied complete, wired with all components assembled in a single enclosure including, but not limited to the VFD units, contactors, door interlocked circuit breaker, differential pressure controller, and/or other items listed in this specification or shown on the plans. Units requiring mounting and interwiring of separate bypass enclosure shall not be acceptable under this specification.

F. The vendor shall supply a complete set of engineering drawings consisting of, as a minimum, general arrangements, power wiring diagram, control wiring diagram and schematic of VFD System components and options.

G. The vendor shall supply an owner's manual consisting of catalog sheets listing actual component and part numbers. Manual shall also show test certificates, warranty and service personnel responsible for warranty.

H. Vendor shall supply VFD System and start-up service. Mounting unit and connecting to power supply and mounting and wiring of remote devices shall be by mechanical contractor.

I. The VFD inverter shall be altitude compensated and sized for the elevation at which the unit will be installed. The inverter shall operate in an ambient temperature of -10 degrees C to 50 degrees C and humidity of 0% to 90% noncondensing.

J. The VFD inverter unit shall be mounted on a removable panel along with all other components such that, if required, panel could be removed from enclosure for maintenance or part replacement.

K. The door shall be mounted with a minimum of two hinges with removable pins. Door shall be rigid and large doors shall have additional hinges and stiffening steel.

L. Enclosure shall be painted with high grade enamel, with a minimum of 50-70 microns thick.

M. The enclosure shall be force ventilated and the exhaust ports covered with louvers. All components of the system shall be contained in this single enclosure as an integrated package.

N. Door mounted operator devices shall be industrial oil tight similar to those found on motor control centers.

O. All control power for operator devices and customer connections shall be 120 volts. The control power transformer shall be a "Machine Tool" type and have both primary and secondary fusing.

2.2 STANDARD FEATURES

A. The VFD unit shall be a solid state AC to DC converter sinusoidal pulse-width modulation (PWM) type.

B. The unit shall operate on:

Input Voltage __208/60/3__ VAC +/- 10%
Input Frequency 60 Hz +/- 5%

C. Motor braking torque shall be available by means of regenerative braking.

D. The drive shall contain an output frequency clamp such that minimum of maximum output frequency can be set at desired limits.

E. Rated overload current shall be 110% for 1 minute.

F. The VFD unit shall have an adjustable acceleration/deceleration time setting from 1 second to 120 seconds.

G. The VFD unit shall maintain a 95% or better displacement power factor over the entire

speed range.

H. The inverter shall be supplied with a door interlocked input disconnect motor circuit protector. The MCP shall allow trip adjustment sufficient to start the motor across the line in the bypass mode and normally be set at a minimum setting for maximum protection in the VFD mode. The door mounted handle shall be able to lock in the Off position.

I. The following door mounted operator controls shall be provided as a minimum:

Hand/Off/Auto Switch
Local/Remote Selector
Frequency Setting Speed Selector
Frequency Indication Meter Calibrated in % Speed
Power on Light
VFD/Bypass Switch
VFD Enable Light Bypass on Light
VFD Fault Light
External Fault Light (safeties interlock)

J. The inverter shall have a minimum of the following protective features with an alarm display indication:

Overcurrent shut-off
Regenerative Overvoltage
Electronic Thermal Protector
Heatsink Overheat
Instantaneous Power Failure
Ground Fault

K. The following termination points shall be provided on a terminal strip for field connections:

Safeties Interlock (N.C. Contacts by owner)
Remote Start/Stop Contact (N.O. Contacts by owner)
Remote VFD Fault Contact (N.C.)
Remote VFD/Bypass Enable Contact (N.O.)
Remote Electronic Signal Input (4-20Ma)

L. Auto restart shall be initiated by means of an automatic time delayed restart after recovering from undervoltage or loss of power. The inverter shall not automatically restart after overcurrent, overvoltage, overtemperature, or any other damaging conditions, but shall require a manual restart.

M. Bypass: The inverter shall be supplied with a bypass contactor arrangement for transfer to the feeder line to operate at constant speed. The Contactors shall be electrically and mechanically interlocked and supplied with an adjustable motor overload relay.

N. A VFD isolation switch shall be provided to allow maintenance on the VFD while operating in the bypass mode. It will be prewired in the same enclosure, including contactors, input disconnect MCP, motor overload, VFD/Bypass selector switch and Bypass ON light.

O. Digital or Analog Ammeter.

P. Elapsed Time meter.

Q. NEMA 12 Enclosure with filters on forced-ventilation system.

R. Frequency Jump: The drive shall be supplied with the capability of being field retrofitted with a frequency jump control to avoid operating at a point of resonance with the natural frequency of the machine.

S. VFD unit shall have computer signal control option through the addition of a RS 232 data card which can be added at any time by plugging said card in existing unit.

T. Fault Diagnostics: The drive system shall have non-volatile fault retention so that the VFDs fault history is available from memory even after power loss.

2.3 APPROVED MANUFACTURERS

A. Energy Management Corporation EMC M Series

B. Mitsubishi VTP Series

C. Toshiba G2 Series

D. ABB

2.4 APPROVED SUPPLIERS

A. The following suppliers have been approved for assembling and local support of the VFDS:
   1. Energy Management Corporation
   2. Toshiba
   3. Other manufacturers and suppliers may submit for prior approval by submitting a point-by-point compliance to these specifications to the engineer at least 10 days before the published bid date. Sample test reports shall be included.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Painting: Manufacturer's standard paint shall be supplied. Touch-up paint shall be supplied if required.

B. Mounting and power connection shall be provided by mechanical contractor.

C. Vendor to supply field start-up service by an authorized factory service representative consisting of system check-out, start-up and system run. The vendor shall provide warranty and authorized factory service including operator training (if required). A written certificate of same shall be provided at start-up. VFD service technicians shall be full time employees of the vendor or manufacturer, primarily engaged in VFD service work during normal business hours and also on call 24 hours a day. Start-up by sales representative is not acceptable.

END OF SECTION 23 0514

SECTION 23 0553 - IDENTIFICATION FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings, General Provisions of Contract, including General and Supplementary Conditions and Section 23 0501 apply to this Section.

1.2 SUMMARY

A. Furnish and install identification of equipment and piping as described in Contract Documents.

B. Mechanical Contractor shall touch-up equipment where factory paint has been damaged. Repaint entire item where more than 20 percent of the surface is involved.

C. Primary painting of walls, ceilings, ductwork, piping and plenums is covered in the general painting section of these Contract Documents.

PART 2 - PRODUCTS

2.1 PAINT

A. Benjamin Moore Impervo or equivalent by Paint Manufacturer approved in Section 09 900.

B. Use appropriate primer.

2.2 LABELS

A. Black Formica with white reveal on engraving.

2.3 CODED BANDS

A. Using colored bands and arrows to indicate supply and return, with colored reflective tape, color code all piping installed in this contract at not more than 20-foot intervals, at equipment, at walls, etc., in accordance with ANSI Standards.

B. Approved Manufacturers:
   1. Seton
   2. Craftmark

2.4 PIPE IDENTIFICATION

A. In addition to the colored bands, stencil with black paint in 1/2 inch high letters a symbol and directional arrow for all fluids handled or use Seaton coded and colored pipe markers and arrows to meet ANSI Standards.

2.5 EQUIPMENT IDENTIFICATION

A. Provide an engraved plastic plate for each piece of equipment stating the name of the item, symbol number, area served, and capacity. Label all control components with

plastic embossed mechanically attached labels. Sample:

1. Supply Fan SF-1 - North Classrooms
2. 10,000 CFM @ 2.5"

PART 3 - EXECUTION

3.1 APPLICATION

A. Engraved Plates:
   1. Identify thermostats and control panels in mechanical rooms, furnaces, boilers and hot water heating specialties, duct furnaces, air handling units, electric duct heaters, and condensing units with following data engraved and fastened to equipment with screws –
      a. Equipment mark noted on Drawings (i.e., SF-1)
      b. Area served (i.e., North Classrooms)
      c. Capacity (10,000 CFM @ 2.5)

B. Stenciling:
   1. Locate identifying legends and directional arrows at following points on each piping system –
      a. Adjacent to each item of equipment and special fitting.
      b. At point of entry and exit where piping goes through wall.
      c. On each riser and junction.
      d. Every 50 feet on long continuous lines.

C. Painting:
   1. Background Color - Provide by continuous painting of piping.

Symbol	Name	Color
NG	Natural Gas	Yellow

   2. Identification stenciling and flow arrows shall be following colors for proper contrast:

Arrows & ID Stenciling	Color Shade of Pipe
White	Red, Grays, & black
Black	Yellows, Oranges, Greens, & White

END OF SECTION 23 0553

SECTION 23 0593 - TESTING, ADJUSTING, AND BALANCING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Division 23 0501 - Common HVAC Requirements and Basic Mechanical Materials and Methods Sections apply to work of this section.

1.2 SUMMARY SCOPE

A. This Section includes TAB to produce design objectives for the following:
   1. Air Systems.
      a. Air Handler.

1.3 SUBMITTALS

A. Agency Data:
   1. Submit proof that the proposed testing, adjusting, and balancing agency meets the qualifications specified below. The firm or individuals performing the work herein specified may not be the installing firm.

B. Engineer and Technicians Data:
   1. Submit proof that the Test and Balance Engineer assigned to supervise the procedures, and the technicians proposed to perform the procedures meet the qualifications specified below.

C. Procedures and Agenda: Submit a synopsis of the testing, adjusting, and balancing procedures and agenda proposed to be used for this project.

D. Sample Forms: Submit sample forms, if other than those standard forms prepared by the AABC or NEBB are proposed.

E. Certified Reports: Submit testing, adjusting, and balancing reports bearing the seal and signature of the Test and Balance Engineer. The reports shall be certified proof that the systems have been tested, adjusted, and balanced in accordance with the referenced standards; are an accurate representation of how the systems have been installed; are a true representation of how the systems are operating at the completion of the testing, adjusting, and balancing procedures; and are an accurate record of all final quantities measured, to establish normal operating values of the systems. Follow the procedures and format specified below.
   1. Draft Reports: Upon completion of testing, adjusting, and balancing procedures, prepare draft reports on the approved forms. Draft reports may be hand written, but must be complete, factual, accurate, and legible. Organize and format draft reports in the same manner specified for the final reports. Submit 2 complete sets of draft reports. Only 1 complete set of draft reports will be returned.
   2. Final Report: Upon verification and approval of draft reports, prepare final reports, type written, and organized and formatted as specified below. Submit 4 complete sets of final reports.
   3. Report Format: Report forms shall be those standard forms prepared by the referenced standard for each respective item and system to be tested, adjusted, and balanced. Bind report forms complete with schematic systems diagrams and

other data. Divide the contents of the binder into the below listed divisions, separated by divider tabs:
a. General Information and Summary
b. Air Systems
c. Temperature Control System Verification.

F. Report Contents: Provide the following minimum information, forms, and data:
1. General information and Summary: Inside cover sheet to identify testing, adjusting, balancing agency, Contractor, Owner, Engineer, and Project. Include addresses and contact names and telephone numbers. Also include a certification sheet containing the seal and name, address, telephone number, and signature of the Certified Test and Balance Engineer. Include in this division a listing of the instrumentation used for the procedures along with the instrument calibration sheet.
2. The remainder of the report shall contain the appropriate forms containing as a minimum, the information indicated on the standard report forms prepared by the AABC or NEBB, for each respective item and system. Prepare a schematic diagram for each item of equipment and system to accompany each respective report form. The report shall contain the following information, and all other data resulting from the testing, adjusting, and balancing work:
a. All nameplate and specification data for all air handling equipment and motors.
b. Actual metered running amperage for each phase of each motor on all pumps and air handling equipment.
c. Actual metered voltage at air handling equipment (phase-to-phase for all phases).
d. Fan RPM for each piece of air handling equipment.
e. Total actual CFM being handled by each piece of air handling equipment.
f. Actual CFM of systems by rooms.
3. Certify that all smoke and fire dampers operate properly and can be reset under actual system operating conditions.

G. Calibration Reports:
1. Submit proof that all required instrumentation has been calibrated to tolerances specified in the referenced standards, within a period of six months prior to starting the project.

1.4 CERTIFICATION

A. Agency Qualifications:
1. Employ the services of a certified testing, adjusting, and balancing agency meeting the qualifications specified below, to be the single source of responsibility to test, adjust, and balance the building mechanical systems identified above, to produce the design objectives. Services shall include checking installations for conformity to design, measurement, and establishment of the fluid quantities of the mechanical systems as required to meet design specifications, recording and reporting the results, and operation of all systems to demonstrate satisfactory performance to the owner.
2. The testing, adjusting, and balancing agency certified by National Environmental Balancing Bureau (NEBB) or Associated Air Balance Council (AABC) in those testing and balancing disciplines required for this project, and having at least one person certified by NEBB or AABC as a Test and Balance supervisor, and a

registered professional mechanical engineer, licensed in the state where the work will be performed.

B. Codes and Standard:
   1. NEBB: “Procedural Standards for Testing, Adjusting, and Balancing of Environmental Systems.”
   2. AABC: “National Standards for Total System Balance.”
   3. ASHRAE: ASHRAE Handbook, 1984 Systems Volume, Chapter 37, Testing, Adjusting, and Balancing.

1.5 PROJECT CONDITIONS

A. Systems Operation: Systems shall be fully operation and clean prior to beginning procedures.

1.6 SEQUENCING AND SCHEDULING

A. Test, adjust, and balance the air systems before hydronic, steam, and refrigerant systems within +10% to -5% of contract requirements.

B. The report shall be approved by the Engineer. Test and balance shall be performed prior to substantial completion.

PART 2 - NOT USED

PART 3 - EXECUTION

3.1 PRELIMINARY PROCEDURES FOR AIR SYSTEM BALANCING

A. Before operating the system, perform these steps.
   1. Obtain design drawings and specifications and become thoroughly acquainted with the design intent.
   2. Obtain copies of approved shop drawings of all air handling equipment, outlets (supply, return, and exhaust) and temperature control diagrams.
   3. Compare design to installed equipment and field installations.
   4. Walk the system from the system air handling equipment to terminal units to determine variations of installation from design.
   5. Check filters for cleanliness and to determine if they are the type specified.
   6. Check dampers (both volume and fire) for correct and locked position. Check automatic operating and safety controls and devices to determine that they are properly connected, functioning, and at proper operating setpoint.
   7. Prepare report test sheets for both fans and outlets. Obtain manufacturer’s outlet factors and recommended procedures for testing. Prepare a summation of required outlet volumes to permit a cross-check with required fan volumes.
   8. Determine best locations in main and branch ductwork for most accurate duct traverses.
   9. Place outlet dampers in the full open position.
   10. Prepare schematic diagrams of system “As-Built” ductwork and piping layouts to facilitate reporting.
   11. Lubricate all motors and bearings.
   12. Check fan belt tension.
   13. Check fan rotation.

3.2 MEASUREMENTS

A. Provide all required instrumentation to obtain proper measurements, calibrated to the tolerances specified in the referenced standards. Instruments shall be properly maintained and protected against damage.

B. Provide instruments meeting the specifications of the referenced standards.

C. Use only those instruments which have the maximum field measuring accuracy and are best suited to the function being measured.

D. Apply instrument as recommended by the manufacturer.

E. Use instruments with minimum scale and maximum subdivisions and with scale ranges proper for the value being measured.

F. When averaging values, take a sufficient quantity of readings which will result in a repeatability error of less than 5%. When measuring a single point, repeat readings until 2 consecutive identical values are obtained.

G. Take all readings with the eye at the level of the indicated value to prevent parallax.

H. Use pulsation dampeners where necessary to eliminate error involved in estimating average of rapidly fluctuation readings.

I. Take measurements in the system where best suited to the task.

3.3 PERFORMING TESTING, ADJUSTING, AND BALANCING

A. Perform testing and balancing procedures on each system identified, in accordance with the detailed procedures outlined in the referenced standards. Balancing of the air systems and hydronic systems shall be achieved by adjusting the automatic controls, balancing valves, dampers, air terminal devices, and the fan/motor drives within each system.

B. Cut insulation, ductwork, and piping for installation of test probes to the minimum extent necessary to allow adequate performance of procedures.

C. Patch insulation, ductwork, and housings, using materials identical to those removed.

D. Seal ducts and piping, and test for and repair leaks.

E. Seal insulation to re-establish integrity of the vapor barrier.

F. Adjust timing relays of environmental equipment motor reduced voltage starters to the optimum time period for the motor to come up to the maximum reduced voltage speed and then transition to the full voltage speed to prevent damage to motor, and to limit starting current spike to the lowest possible and practical.

G. Mark equipment settings, including damper control positions, valve indicators, fan speed control levers, and similar controls and devices, to show final settings. Mark with paint or other suitable, permanent identification materials.

H. Retest, adjust, and balance systems subsequent to significant system modifications, and resubmit test results.

3.4 RECORD AND REPORT DATA

A. Record all data obtained during testing, adjusting, and balancing in accordance with, and on the forms recommended by the referenced standards, and as approved on the sample report forms.

B. Prepare report of recommendations for correcting unsatisfactory mechanical performances when system cannot be successfully balanced.

C. Report shall be certified and stamped by a registered professional mechanical engineer employed by the agency and licensed in the state where the work will be performed.

D. Engineer is to provide a floor plan and test and balance contractor to include the plan in test and balance report and identify actual cfm on drawing or number the diffusers to match report.

3.5 DEMONSTRATION

A. If requested, testing, adjusting, and balancing agency shall conduct any or all of the field tests in the presence of the engineer.

B. Agency shall include a maximum of one (1) call back to the project within the one year warranty period to make additional adjustments if requested by the engineer.

END OF SECTION 23 0593

SECTION 23 0712 - MECHANICAL INSULATION AND FIRE STOPPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings, General Provisions of Contract, including General and Supplementary Conditions and Section 23 0501 apply to this Section.

1.2 SUMMARY

A. Furnish and install mechanical insulation and fire stopping as described in Contract Documents including but not limited to the following:
   1. Ductwork Insulation
   2. Fire Stopping

1.3 QUALITY ASSURANCE

A. Insulation shall have composite (insulation, jacket or facing and adhesive used to adhere facing or jacket to insulation) fire and smoke hazard ratings as tested by Procedure ASTM E-84, NFPA 255 and UL 723 not exceeding: Flame Spread of 25 and Smoke Developed of 50.

B. Insulation Contractor shall certify in writing, prior to installation, that all products to be used will meet the above criteria.

C. Accessories, such as adhesives, mastics, cements, and tapes, for fittings shall have the same component ratings as listed above.

D. Products, or their shipping cartons, shall bear a label indicating that flame and smoke ratings do not exceed above requirements.

E. Any treatment of jacket or facings to impart flame and smoke safety shall be permanent.

F. The use of water-soluble treatments is prohibited.

END OF SECTION 23 0712

SECTION 23 0716 - DUCTWORK INSULATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings, General Provisions of Contract, including General and Supplementary Conditions and other Division 1 Specification Sections, and Section 23 0501 apply to this Section.

1.2 SUMMARY

A. Furnish and install insulation on air ducts outside building insulation envelope as described in Contract Documents.

B. Furnish and install insulation on fresh air ducts and combustion air ducts within building insulation envelope as described in Contract Documents.

C. Furnish and install insulation on other air ducts where indicated on Drawings.

PART 2 - PRODUCTS

2.1 INSULATION

A. 1-1/2 inch thick fiberglass with aluminum foil scrim kraft facing and have a density of one lb/cu ft.

B. Approved Manufacturers:
   1. Manville Microlite FSK
   2. CSG Type IV standard duct insulation
   3. Owens-Corning FRK
   4. Knauf (Duct Wrap FSK)

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install duct wrap in accordance with Manufacturer's recommendations.

B. Do not compress insulation except in areas of structural interference.

C. Completely seal joints.

END OF SECTION 23 0716

SECTION 23 0717 – ROUND SUPPLY DUCT INSULATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings, General Provisions of Contract, including General and Supplementary Conditions and Section 23 0501 apply to this Section.

1.2 SUMMARY

A. Furnish and install round supply duct insulation as described in Contract Documents.

1.3 QUALITY ASSURANCE

A. Insulation shall be UL rated with FSK (foil-skrim-kraft) facing.

PART 2 - PRODUCTS

2.1 MANUFACTURED UNITS

A. Fiberglass blanket insulation

B. Approved Manufacturers:
   1. Johns-Manville R-4 Microlite (R-4 does not include the vapor barrier material).
   2. Owens-Corning faced duct wrap insulation FRK-25 ED-150
   3. Certainteed Standard Duct Wrap.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Insulate round air supply ducts.

B. Facing shall overlap 2" at joints and shall be secured with outward clinch staples on 4" centers.

C. Ducts over 30" in width shall have spot application of adhesive, weld pins or metal screws and caps on not more than 18" centers applied to underside.

D. 3" wide vapor barrier paper shall be applied over seams and sealed with vapor barrier adhesive.

E. Insulate attenuators.

F. Insulate high and low pressure flex ducts.

END OF SECTION 23 0717

SECTION 23 0718 - DUCT LINING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings, General Provisions of Contract, including General and Supplementary Conditions and other Division 1 Specification Sections, and Section 23 0501 apply to this Section.

1.2 SUMMARY

A. Furnish and install acoustic lining in following above ground metal ductwork as described in Contract Documents unless detailed otherwise:
   1. Outside air
   2. Supply air
   3. Return air
   4. Mixed air
   5. Transfer air
   6. Relief air
   7. Elbows, fittings, and diffuser drops greater than 12 inches in length.

1.3 SYSTEM DESCRIPTION

A. Duct dimensions shown on Drawings are for free area inside insulation. Allowance must be made for insulation, where applicable.

1.4 RATINGS:

A. Material shall have maximum air friction correction factor of 1.10 at 1000 FPM velocity and have a minimum sound absorption coefficient NRC of .60.

PART 2 - PRODUCTS

2.1 DUCT LINER

A. One inch thick, 1-1/2 lb density fiberglass, factory edge coated.

B. Duct lining materials are to meet the requirements of UL 181 for mold, humidity, and erosion resistance.

C. Approved Manufacturers:
   1. Certainteed Ultralite 150 Certa Edge Coat
   2. Knauf - Type M
   3. Manville - Lina-Coustic
   4. Owen Corning Fiberglas - Aeroflex

2.2 ADHESIVE

A. Water Base Type:
   1. Cain - Hydrotak
   2. Duro Dyne - WSA
   3. Kingco - 10-568

4. Miracle - PF-101
5. Mon-Eco - 22-67
6. Techno Adhesive - 133

B. Solvent Base (non-flammable) Type:
1. Cain - Safetak
2. Duro Dyne - FPG
3. Kingco - 15-137
4. Miracle - PF-91
5. Mon-Eco - 22-24
6. Techno Adhesive - 'Non-Flam' 106

C. Solvent Base (flammable) Type:
1. Cain - HV200
2. Duro Dyne - MPG
3. Kingco - 15-146
4. Miracle - PF-96
5. Mon-Eco - 22-22
6. Techno Adhesive - 'Flammable' 106

2.3 FASTENERS

A. Adhesively secured fasteners not allowed.

B. Approved Manufacturers:
1. AGM Industries Inc - "DynaPoint" Series DD-9 pin
2. Cain
3. Duro Dyne
4. Omark dished head "Insul-Pins"
5. Grip nails may be used if each nail is installed by "Grip Nail Air Hammer" or by "Automatic Fastener Equipment" in accordance with Manufacturer's recommendations.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install mat finish surface on air stream side. Secure insulation to cleaned sheet metal duct with continuous 100% coat of adhesive and with 3/4 inch long mechanical fasteners 12 inches on center maximum unless detailed otherwise on Drawings. Pin all duct liner.

B. Accurately cut liner and thoroughly coat ends with adhesive. Butt joints tightly. Top and bottom sections of insulation shall overlap sides. If liner is all one piece, folded corners shall be tight against metal. Ends shall butt tightly together.

C. In casings and plenums further contain insulation with wire mesh.

3.2 FIELD QUALITY CONTROL

A. If insulation is installed without longitudinal and end joints butted together, installation will be rejected and work removed and replaced with work that conforms to this Specification.

B. Insulation shall be installed in accordance with Duct Liner Application Standard SMACNA Manual 15.

3.3 ADJUSTING, CLEANING

A. Keep duct liner clean and free from dust. At completion of project, vacuum duct liner if it is dirty or dusty.

END OF SECTION 23 0718

SECTION 23 0800 – FIRE STOPPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings, General Provisions of Contract, including General and Supplementary Conditions and Section 23 0501 apply to this Section.

1.2 SUMMARY

A. Furnish and install fire stopping as described in Contract Documents.

1.3 QUALITY ASSURANCE

A. Fire stopping material shall meet ASTM E814, E84 and be UL listed.

PART 2 - PRODUCTS

2.1 MANUFACTURED UNITS

A. Material shall be flexible, long lasting, intumescent acrylic seal to accommodate vibration and building movement.

B. Caulk simple penetrations with gaps of 1/4" or less with:
   1. Dow Corning Fire Stop Sealant
   2. Pensil 300

C. Caulk multiple penetrations and/or penetrations with gaps in excess of 1/4" with:
   1. Dow Corning Fire Stop Foam
   2. Pensil 200
   3. IPC flame safe FS-1900
   4. Tremco “Tremstop 1A”

PART 3 - EXECUTION

3.1 INSTALLATION

A. Follow manufacturer's installation instructions explicitly.

B. Seal penetrations of ductwork, piping, and other mechanical equipment through one-hour and two-hour rated partitions as shown on Architectural and Mechanical Drawings.

C. Install fire stopping material on clean surfaces to assure adherence.

END OF SECTION 23 0800

SECTION 23 0953 – TEMPERATURE CONTROLS (DDC)

PART 1 - SYSTEM OVERVIEW

1.1 DDC CONTROL SYSTEM

A. Statement of Intent: The intent of this specification is to provide a high-quality Direct Digital Control system at Lincoln Elementary School for integration into the current Madison County School District WebCTRL™ front end. In order to maintain seamless interface and consistency of user screens all new control hardware must be programmed using the Eikon™ control programming utility. System must continue to have realtime presentation of these programs showing current operating parameters and conditions. Graphical User Interface screens must be developed using ViewBuilder™ graphics development software.

B. Specification Compliance: These specifications are intended to provide a minimum capability for the DDC system. Manufacturer's data sheets included in the submittals will be reviewed to verify significant hardware and software system features. Key system features must be documented by manufacturer's data sheets in the submittals or by demonstration of an existing installation. Anyone wishing approval to bid must coordinate with the Mechanical Engineer and School District personnel not later than 10 days prior to bid date for a system demonstration of integration capabilities to existing front end software as noted above.

C. Approved DDC Contractor and System
   1. DDC Control System shall be:
   2. Automated Logic WebCTRL by Clima-Tech Corporation

1.2 SCOPE OF WORK

A. Control Hardware and Software: Automatic Temperature Control Contractor shall be responsible to furnish and install all control hardware and software necessary for complete DDC control system as specified. ATC contractor shall furnish all modules, temperature sensors, flow sensors, humidity sensors, IAQ sensors, control valves, control valve actuators, dampers, damper actuators and any other items necessary for a complete system and sequence of control.

B. Specifically the ATC Contractor shall furnish the following:
   1. Individual unitary control modules for each unitary system:
      a. Water Source Heat Pumps
      b. Air Handling Units

D. Control Wiring and Interface to Line Voltage Control
   1. ATC Contractor shall be responsible for all wiring required for this project regardless of VA requirements.

F. Commissioning: ATC Contractor shall be responsible for self-commissioning of all hardware and software furnished with the project. Completed field commissioning sheets shall be included with the final "as-built" O&M manuals. These sheets shall include validation check fields for all physical and LAN inputs and outputs and graphics for each operating unit or system within the facility. Each system and point shall be listed, using logical names for future reference by the owner. Commissioning shall include calibration and verification of operation of each I/O and graphic field. Functional

commissioning of software programming to meet sequences of operation as submitted and approved shall be verified on the field commissioning sheets.

G. Training and Technical Support: Contractor shall provide 8 hours of training to owner representatives on operation and servicing of automatic temperature control system. Training shall be oriented to making the owner self sufficient in the day to day use and operation of the DDC system. Additionally the training shall include information specifically focused on showing the owners representative methods of troubleshooting the mechanical systems using the DDC system. For this purpose, the trainer must be well grounded in both DDC system operation and in mechanical systems service.

H. The contractor shall provide unlimited phone technical support to the owners representative during the one year warranty period. If the technical support location of the contractor is outside of the toll free calling area for the customer, the contractor shall have a toll free number or accept collect calls for the purpose of providing technical support.

1.3 SUBMITTALS AND O&M MANUALS

A. Submittals
   1. Submittals shall include the following sections:
   2. Shop Drawings with:
      a. Title Page
      b. Table of Contents
      c. Typical Device Wiring Drawings
      d. Summary Bill of Materials
      e. Local Area Network Drawings
      f. Drawings for all operating systems showing both equipment and module connections
         (Note: drawings for individual operating systems shall include individual Bills of Materials)

B. Sequences of Operation
   1. Manufacturers specification data sheets for all control modules, sensors, dampers, valves, actuators, flow switches, current sensors and transducers required in the project.

   2. If the contractor wishes to substitute any item after approval of submittal they shall submit appropriate data sheets for approval before including substituted product on the project.

B. O&M Manuals
   1. O&M Manuals shall be furnished upon project completion and include technical instructions for all items originally included in the submittal with “as built” modifications and completed Commissioning Worksheets. O&M Manuals shall be in a separate three ring binder. Contractor’s toll free technical support number or the words “Call Collect” with the contractor’s regular phone number shall be on the front of the manual.

1.4 SYSTEM SOFTWARE

A. System Software
   1. All operating program and site specific software shall be furnished to the owner on CD ROM disks.

PART 2 - CONTRACTOR CAPABILITY

2.1 Contractor shall maintain toll-free technical support phone line or accept collect phone calls during warranty period. Contractor shall provide service within 24 hours. Contractor service and installation technicians shall be technically proficient in both control systems and mechanical service.

PART 3 - PRODUCT CAPABILITY - HARDWARE

3.1 SYSTEM SERVER

A. Software shall be installed on owner's existing WebCTRL server.

3.2 FIELD HARDWARE

A. BACnet Compatibility

1. The system shall be fully native BACnet at the time of installation. The system shall use BACnet as the native communication protocol between distributed controllers communicating on the controller network (i.e. Field Bus) and must, as a minimum, support the following Objects and Application Services (Conformance Class 3):

B. Objects	Binary Input	Services>	Readproperty
	Binary Output		Writeproperty
	Binary Value		I-Am
	Analog Input		I-Have
	Analog Output		ReadMultiple Property
	Analog Value		WriteMultiple Property
	Calendar		Who-Has
	Schedules		Who-Is

C. Distributed Control: System shall observe the concept of distributed control. All modules shall have "stand alone" capability and shall maintain operator setpoints without connection to primary controllers or central station equipment. Modules shall be located at each operating equipment location such that individual systems or zones shall remain functional without communication to other systems on the network. Equipment operating logic, schedules and current trends shall reside in control modules serving each system. Use of global modules required to maintain programming, schedules or current trend data are not acceptable.

D. Ethernet Gateway Routers: System shall include an Ethernet Router/Gateway between the control module network and owners Ethernet. This gateway shall route BACnet communications between the control module network and the owners IP network. If the system is not to be connected to customer Ethernet the gateway shall be capable of connection via a web browser on the local host server.

E. Control Modules: Control modules shall include required inputs and outputs to meet sequence of operation and points list. Digital outputs shall be dry contact relays and analog outputs shall be industry standard 0-10 vdc, 2-10 vdc or 4-20 milli-amp. Triac digital outputs are not acceptable. Modules shall be fully programmable for maximum system flexibility. Application specific controllers are not acceptable.

F. All modules shall have battery backup capable of maintaining all programs, setpoints, schedules and trend information for a minimum of 7 days.

G. All schedules and current trends shall be maintained in the individual control modules. The modules shall be capable of maintaining sufficient trend samples to report 24 hours of trend history in 5 minute increments for each input or output.

H. Temperature Sensors: Wall mounted zone temperature sensors shall be 10 k ohm thermistor. Zone sensors in primary occupied areas other than restrooms, hallways or storage rooms shall have setpoint adjustment to allow the occupants to raise or lower setpoint within operator defined paramenters. Additionally sensors in these primary areas shall have a push button to return the system to normal occupancy setpoints for an operator defined period. Exception will be common areas. Zone sensors for restrooms, hallways, storage rooms, gymnasiums, auditoriums and locker rooms shall be mounted on the back of an aluminum electrical box cover plate designed for zone sensing application. Gymnasium sensors shall also include a key access override feature.

I. All other temperature sensors shall be industry standard thermistor or 4-20 milli-amp. Immersion sensors shall be mounted in a blind well for future serviceability.

J. Valve and Damper Actuators: Actuators shall be manufactured by Belimo. Torque shall be rated for required load. Modulated actuator input shall be industry standard 0-10 vdc, 2-10 vdc, 4-20 milli-amp, floating motor (tri-state), or pulse width modulation. Two or three position operation is not acceptable for economizers, VAV dampers, multizone dampers, valves or any other application specifying modulated operation.

K. Dampers: Outside air control dampers shall have neoprene or vinyl-grip blade seals, stainless spring steel edge seals and a specified leakage rate of not more than 65 CFM/damper face area at 2” W.G. static pressure drop.

L. Wire: All wiring in open areas at heights below 12 feet must be run in conduit, otherwise control wiring may be run open in accessible ceiling or underfloor areas. Control wiring in non-accessible ceilings, walls or floors shall be in conduit. All wiring not in conduit or control cabinets shall be rated for plenum installation. Communication wiring shall be run in data cable tray whenever possible.

PART 4 - PRODUCT CAPABILITY - SOFTWARE

A.. BACnet COMPATIBILITY

1. The system shall be fully native BACnet at the time of installation. This means that the system must use BACnet as the native communication protocol between distributed controllers communicating on the controller network (i.e. Field Bus) and must, as a minimum, support the following Objects and Application Services (Conformance Class 3):

2.

Objects >	Services >
Binary Input	Readproperty
Binary Output	Writeproperty
Binary Value	I-Am
Analog Input	I-Have
Analog Output	ReadMultiple Property
Analog Value	WriteMultiple Property
Calendar	Who-Has

Schedules Who-Is

B. Programming for the system shall use BACnet objects and services. All BACnet objects and services shall be opened for read and/or read/write access during programming for future exposure to other BACnet systems. The front end software for the system shall be able to query other third party BACnet points for read/write access.

C. MULTIPLE OPERATING PLATFORMS

2. The front end server software furnished as a part of the DDC system shall be capable of operating on multiple operating systems such as Microsoft Windows, Linux or Sun Solaris.

D. GRAPHICAL PROGRAMMING

1. The system shall be programmed using Eikon™ graphical programming language for ease of operator understanding. Operating sequences and logic flow shall be assembled in a schematic format using MicroBlocks representing inputs, outputs and logical functions such as setpoints, switches, limits, relays, PIDs etc. The programming software shall be furnished within this scope of work.

2. Full simulation capability shall also be provided with the graphic programming. User shall be able to fully simulate the constructed sequence on screen before the sequences are downloaded into the controllers. The system shall also include the ability to simulate multiple graphic programs communicating with each other on a simulated network.

E. GRAPHICAL INTERFACE SOFTWARE

1. System and Equipment Graphic User Interface: The operators interface software shall be developed using ViewBuilder™ graphical development software. Graphics display screens shall include a system level graphic of either a map of facilities or an elevation of the building, a graphic of each building floor plan and graphics for each operating system or unit within each building. Entry to the zone and equipment level interface graphics shall be through area maps and/or floor plans to facilitate user orientation. Additionally the system hierarchy shall be displayed in a fashion similar to Windows Explorer to enable the user to navigate to any graphical screen in the system by expanding building levels or floor levels and selecting a particular zone or system. Graphics shall be accessed by using a mouse or other pointer device. The system shall provide a visual indication of which building, floor and zone the user is accessing at any time. System shall be capable of changing all parameters and schedules, as well as downloading operating software from the same Graphical User Interface software program as that used for viewing system operation.

2. Thermal graphic floor plans shall display each temperature zone in a color appropriate to current space temperature conditions. The system shall display in 8 separate colors the following conditions: High or low temperature alarm, temperature at setpoint, cooling call, heating call, more than 2° above setpoint, more than 2° below setpoint, unoccupied between setpoints and no communication. Floor plans shall also include color graphic indicators for non-zone specific mechanical equipment operation showing On/Off and Alarm Conditions. Status indication colors shall be updated dynamically as conditions change.

3. Mechanical equipment pictorial graphics shall be displayed by the use of point-and-shoot selection using a mouse or other pointer device. Graphics shall be provided for all mechanical equipment and devices controlled by the DDC system. These graphics shall provide a current status of all I/O points being controlled and applicable to each piece of equipment including analog readouts in appropriate engineering units at appropriate locations on the graphic representation.

4. Software Graphic Programming Live User Interface: The system shall be able to display the graphic displays of system programming, operating logic and logic flow with real time conditions displayed at each input, output and logical function. This display will allow the operator to observe each step of a control logic process and facilitate system software troubleshooting. Operator shall have the ability to select any MircoBlock in the graphical program to change parameters including the ability to lock values.

F. FACILITY MANAGEMENT AND ENERGY MANAGEMENT FUNCTIONS

1. Scheduling: The DDC system shall have the ability to schedule each individual zone, each building or floor or the entire network of buildings for any user with a single entry. Additionally the operator shall have the capability of assembling groups of zones, buildings or floors for single entry programming, e.g. several offices may be grouped for scheduling of Saturday operations. Available schedule types shall include normal operation, unoccupied operation, setback override and holidays. For maximum flexibility, schedules shall reside in the local control modules. Dated schedules shall be self managing and automatically delete after execution.

2. Interactive Operations: The system shall have the ability to send run requests, heating requests and cooling requests from one module to another for the purpose of optimizing run operations of central plant equipment. Additionally the system shall be capable of limiting operation of various equipment if another mechanical point elsewhere in the system allows that operation. e.g. a boiler loop circulating pump shall run only when requested by a zone requiring heating operation and will shut down during hours that zone demand is satisfied.

G. ALARMS, TRENDS AND REPORTS

1. System and Temperature Alarms: The system shall have the capability of monitoring conditions throughout the system and sending alarms or messages to an e-mail address, local PC or printer or to remote PC's, printers or to dial-up pagers. Alarms and messages shall be able to be prioritized for various levels of reporting and action. The operator shall have the ability to customize alarm text and messages.

2. Trends: The system shall be capable of trending any input or output, or any logical point within the graphic program. There shall be no limitation to the number of points that can be trended at any particular time. Modules shall store in live memory 288 trend samples points for each trended item. The interval between trend samples shall be adjustable from 1 second to 24 hours. Trends from one or more modules shall be able to be simultaneously displayed on a single trend graph. Operator shall be able to "window" any segment of a trend to enlarge the view by dragging a mouse to form the "window". The system shall also have the ability of automatically

downloading trend information from any module to the server or other computer connected to the network for historical trend storage. This trend information shall be able to be displayed on the trend graph along with live current trends in seamless fashion. Trend data collection requiring the use of a locally connected PC for data storage is unacceptable.

3. Reports: The system shall be capable of generating reports of equipment run times, all trended points, temperature conditions, electric demand and usage and alarms or messages. The system shall also have the ability of automatically downloading report information from any module to the server or other computer connected to the network. The operator shall have the ability to create custom report and logging formats.

PART 5 - SEQUENCES OF OPERATION

A. GENERAL

1. The following sequences of operation shall be strictly observed. All temperature setpoints, static pressure setpoints, percentage of PID output trip points and reset ratios within this specification shall be changeable by operator using the operator software furnished with the system.

B. DISTRIBUTED CONTROL

1. System shall observe the concept of distributed control. Modules shall be located at each operating equipment location such that individual systems or zones shall remain functional without communication to other systems on the network.

. Scheduling: For maximum flexibility all occupancy schedules shall be stored in zone control modules. Central fans or pumps shall start when commanded from any associated zones that call for occupancy or for operation to meet setback heating or cooling requirements and shall not require separate scheduling unless required for the sequence of operation. Fans or pumps shall run for minimum of 30 minutes.

5.1 EQUIPMENT POINTLIST & OPERATING SEQUENCES

Ahu 1

Qty>	1 SE6104	AI	DI	DO	AO
	Zone Temperature	1			
	No SP Adj/TLO Available	1			
	Supply Air Temperature	1			
	Mixed Air Temperature	1			
	CO_2	1			
	Fan Status		1		
	Freeze Stat		1		
	Duct Heater Interlock		1		
	Fan S/S			1	
	Condensing Unit				1
	Economizer				1
	Relief Air				1

END OF SECTION 23 0953

SECTION 23 1123 – NATURAL GAS SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings, General Provisions of Contract, including General and Supplementary Conditions and Section 23 0501 apply to this Section.

1.2 SUMMARY

A. Furnish and install gas piping and fittings within building including connection to meter.

1.3 QUALITY ASSURANCE

A. Qualifications:
   1. Welders shall be certified and bear evidence of certification 30 days prior to commencing work on project. If there is doubt as to proficiency of welder, Owner's Representative may require welder to take another test. This shall be done at no cost to Owner. Certification shall be by Pittsburgh Testing Laboratories or other approved authority.

PART 2 - PRODUCTS

2.1 PIPE

A. Meet requirements of ASTM A 53-89a, "Specification for Pipe, Steel, Black & Hot-Dipped Zinc-Coated Welded & Seamless".

B. Carbon steel, butt welded, Schedule 40 black steel pipe.

2.2 FITTINGS

A. Black Pipe:
   1. Welded forged steel fittings meeting requirements of ASTM A 234-89a, "Specification for Piping Fittings of Wrought Carbon Steel and Alloy Steel for Moderate and Elevated Temperatures", or standard weight malleable iron screwed.

2.3 VALVES

A. 125 psi bronze body ball valve, UL listed

B. Approved Manufacturers & Models:
   1. ConBraCo - "Apollo" series 80-100
   2. Jenkins - FIG-30-A
   3. Jomar - Model T-204
   4. McDonald - 3410
   5. PGL Corp - "Red Cap" gas ball valve
   6. Watts - Model B-6000-UL

2.4 PRESSURE REDUCING REGULATORS

A. Corrosion Resistant Brass Body.

B. 1/2" to 4" Threaded NPT

C. 2" and Above Flanged.

D. Max Inlet Pressure 10 psi.

E. Max Outlet Pressure 0.5 psi.

F. Temperature Capabilities - ~20 to 180° F.

G. Approved Manufactures and Models.
   1. Emerson Process Management.
   2. Maxitrol 3UP33
   3. Or approved equal.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Pipe installed underground, through air plenums, in walls, and pipes 2-1/2 inches and larger shall have welded fittings and joints. Other pipe may have screwed or welded fittings.

B. Wrap and lay underground pipe in accordance with local gas utility company regulations and specifications.

C. Install gas cocks on lines serving boilers, furnaces, duct heaters, and water heaters adjacent to boiler, furnace, or heater on outside of boiler, furnace, or heater cabinet and easily accessible.

D. Do not use flexible pipe connections to boilers, furnaces, duct heaters, or hot water heaters.

E. Install dirt leg with pipe cap, 6 inches long minimum, on each vertical gas drop to heating equipment.

F. Use fittings for changes of direction in pipe and for branch runouts.

G. Paint exterior exposed gas piping with grey paint to match gas meter.

END OF SECTION 23 1123

SECTION 23 2600- CONDENSATE DRAIN PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Includes But Not Limited To:
   1. Furnish and install condensate drain piping as described in Contract Documents.

B. Related Requirements:
   1. Section 23 0501: Common HVAC Requirements.

1.2 REFERENCES

A. Reference Standards:
   1. ASTM International:
      a. ASTM B 88-03, 'Standard Specification for Seamless Copper Water Tube.'

PART 2 - PRODUCTS

2.1 SYSTEMS

A. Materials:
   1. Condensate Drains:
      a. Schedule 40 PVC for condensate drains from furnace combustion chambers and furnace cooling coils, and auxiliary drain pans.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Condensate Drains:
   1. Support piping and protect from damage.
   2. Do not combine PVC condensate drain piping from furnace combustion chamber with copper condensate drain piping from cooling coil.
   3. Do not combine auxiliary drain pan piping with furnace / Cooling Coil Condensate drain piping.

END OF SECTION 22 2600

SECTION 23 3114 - LOW-PRESSURE STEEL DUCTWORK

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings, General Provisions of Contract, including General and Supplementary Conditions and Section 23 0501 apply to this Section.

1.2 SUMMARY

A. Furnish and install above-grade ductwork and related items as described in Contract Documents.

PART 2 - PRODUCTS

2.1 DUCTS

A. Fabricate of zinc-coated lockforming quality steel sheets meeting requirements of ASTM 653A/653M, "Specification for Sheet Steel Zinc-Coated (Galvanized) by the Hot-Dip Process, Lock Forming Quality", with G 60 coating.

B. Use of aluminum, non-metallic, or round ducts is not permitted. [Specification writer: Use of aluminum ducts in areas with high chlorine content (eg.: ventilation for pools, spas, etc.) should be considered on a per job basis.]

2.2 DUCT JOINTS

A. Ducts with sides up to and including 36 inches shall be as detailed in the SMACNA manual.

B. Duct sizes over 36 inches shall be fabricated using SMACNA T-24 flange joints or pre-fabricated systems as follows:
   1. Ducts with sides over 36 inches to 48 inches:
      a. transverse duct joint system by Ductmate/25, Nexus, Ward, or WDCI (Lite) (SMACNA "E" or "G" Type connection).
   2. Ducts 48 inches & larger:
      a. Ductmate/35, Nexus, or WDCI (Heavy) (SMACNA "J" Type connection).
   3. Approved Manufacturers:
      a. Ductmate Industries Inc, 10760 Bay Meadows Drive, Sandy, UT 84092 (801) 571-5308
      b. Nexus, Exanno Corp, P O Box 729, Buffalo, NY 14206 (716) 849-0545
      c. Ward Industries Inc, 1661 Lebanon Church Road, Pittsburg, PA 15236 (800) 466-9374
      d. WDCI, P O Box 10868, Pittsburg, PA 15236 (800) 245-3188

2.3 ACCESS DOORS IN DUCTS

A. At each manual outside air damper and at each motorized damper, install factory built insulated access door with hinges and sash locks. Locate doors within 6 inches of installed dampers. Construction shall be galvanized sheet metal, 24 ga minimum.

B. Fire and smoke damper access doors shall have a minimum clear opening of 12" x 12" or as specified on Drawings to easily service fire or smoke damper. Doors shall be within 6 inches of fire and smoke dampers and in Mechanical Room if possible.

C. Identify each door with 1/2" high letters reading “smoke damper” or “fire damper”.

D. Approved Manufacturers:
   1. AirBalance - Fire/Seal #FSA 100
   2. Air Control Products - HAD-10
   3. Cesco-Advanced Air - HAD-10
   4. Elgen - Model 85 A
   5. Kees Inc - ADH-D.
   6. Louvers & Dampers - #SMD-G-F
   7. Nailor-Hart Industries Inc - Series 0831
   8. National Controlled Air Inc - Model AD-FL-1

2.4 FLEXIBLE EQUIPMENT CONNECTIONS

A. 30 oz closely woven UL approved glass fabric, double coated with neoprene.

B. Fire retardant, waterproof, air-tight, resistant to acids and grease, and withstand constant temperatures of 250 deg F.

C. Approved Manufacturers:
   1. Cain - N-100
   2. Duro Dyne - MFN
   3. Elgen - ZLN
   4. Ventfabrics - Ventglas

2.5 CONCEALED CEILING DAMPER REGULATORS

A. Approved Manufacturers:
   1. Cain
   2. Duro Dyne
   3. Metco Inc
   4. Vent-Lock - #666
   5. Young - #303

2.6 VOLUME DAMPERS

A. In Main Ducts:
   1. 16 gauge galvanized steel, opposed blade type with 3/8 inch pins and end bearings. Blades shall have 1/8 inch clearance all around.
   2. Damper shall operate within acoustical duct liner.
   3. Provide channel spacer equal to thickness of duct liner.
   4. Approved Manufacturers:
      a. Air Balance - Model AC-2
      b. Air Control Products - CD-OB
      c. American Warming - VC-2-AA
      d. Greenheck - VCD-1100
      e. NCA, Safe Air
      f. Vent Products - 5100

B. In Sheet Metal Branch Ducts:
   1. Extruded aluminum, opposed blade type. When in open position, shall not extend beyond damper frame.
   2. Maximum blade length 12 inches.
   3. Damper Regulator shall be concealed type with operation from bottom or with 90 deg miter gear assembly from side.
   4. Approved Manufacturers:
      a. Air Control Products - TCD-OB
      b. Air Guide - OB
      c. Arrow - OBDAF-207
      d. CESCO - CDA
      e. Reliable Metals - OBD-RO
      f. Tuttle & Bailey - A7RDDM
      g. Safe Air
      h. Young - 820-AC

C. Dampers above removable ceiling and in Mechanical Rooms shall have locking quadrant on bottom or side of duct. Otherwise, provide concealed ceiling damper regulator and cover plate.

2.7 MOTORIZED OUTSIDE AIR DAMPERS

A. Damper Blades:
   1. 18 gauge galvanized steel or equivalent aluminum with replaceable rubber blade edges, 9 inches wide maximum.
   2. End seals shall be flexible metal compression type.
   3. Opposed blade type.

B. Make provision for damper actuators and actuator linkages to be mounted external of air flow.

C. Approved Manufacturers & Models:
   1. Air Balance - AC-2
   2. American Warming - VC-2-AAVA
   3. Arrow - OBDAF-207
   4. Greenheck - VCD-2100
   5. Honeywell - D641
   6. Johnson - D1300
   7. Louvers & Dampers - TSD400
   8. Ruskin - CD36 or CD60
   9. Safe Air - 610
   10. Vent Products - 5800

2.8 DUCT HANGERS

A. 1" x 18 gauge galvanized steel straps or steel rods as shown on Drawings, and spaced not more than 8 feet apart. Do not use wire hangers.

B. Attaching screws at trusses shall be 1-1/2 inch No. 10 round head wood screws. Nails not allowed.

2.9 DUCT SEALER

A. Cain - Duct Butter or Butter Tak

B. Design Polymerics - DP 1010

C. DSC - Stretch Coat

D. Duro Dyne - S2

E. Hardcast - #601 Iron-Grip or Peel-N-Seal Tape
   1. Kingco - 15-325
   2. Mon-Eco - 44-41
   3. Trans-Continental Equipment Co - Multipurpose Duct Sealant
   4. United - Sheet Metal duct-sealer

PART 3 - EXECUTION

3.1 INSTALLATION

A. Ducts:
   1. Straight and smooth on inside with joints neatly finished unless otherwise directed.
   2. Duct panels through 48 inch dimension having acoustic duct liner need not be crossbroken or beaded.
   3. Crossbreak unlined ducts and duct panels larger than 48 inch or bead 12 inches on center.
   4. Securely anchor ducts to building structure with specified duct hangers attached with screws. Do not hang more than one duct from a duct hanger.
   5. Brace and install ducts so they shall be free of vibration under all conditions of operation.
   6. Ducts shall not bear on top of structural members.
   7. Make duct take-offs to branches, registers, grilles, and diffusers as detailed on Drawings.
   8. Ducts shall be large enough to accommodate inside acoustic duct liner. Dimensions shown on Drawings are net clear inside dimensions after duct liner has been installed.
   9. Properly flash where ducts protrude above roof.
   10. Install internal ends of slip joints in direction of flow. Make joints air tight using specified duct sealer.
   11. Cover horizontal and longitudinal joints on exterior ducts with two layers of Hardcast tape installed with Hardcast HC-20 adhesive according to Manufacturer's recommendations.
   12. Paint ductwork visible through registers, grilles, and diffusers flat black.

B. Install flexible inlet and outlet duct connections to each furnace, fan, fan coil unit, and air handling unit.

C. Install concealed ceiling damper regulators.
   1. Paint cover plates to match ceiling tile.
   2. Damper regulators will not be required for dampers located directly above removable ceilings or in Mechanical Rooms.

D. Provide each take-off with an adjustable volume damper to balance that branch.
   1. Anchor dampers securely to duct.
   2. Install dampers in main ducts within insulation.
   3. Dampers in branch ducts shall fit against sheet metal walls, bottom and top of duct, and be securely fastened. Cut duct liner to allow damper to fit against sheet metal.
   4. Where concealed ceiling damper regulators are installed, provide a cover plate.

E. Install grilles, registers, and diffusers. Level floor registers and anchor securely into floor.

F. Air Turns:
   1. Permanently installed, consisting of single thickness curved metal blades with one inch straight trailing edge to permit air to make abrupt turn without appreciable turbulence, in 90 degree elbows of above ground supply and return ductwork.
   2. 4-1/2 inch wide minimum vane rail. Do not use junior vane rails.
   3. Double thickness vanes not acceptable.
   4. Quiet and free from vibration when system is in operation. See SMACNA Manual

G. Install motorized dampers

END OF SECTION 23 3114

SECTION 23 3318 - SMOKE DETECTORS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings, General Provisions of Contract, including General and Supplementary Conditions and Section 23 0501 apply to this Section.

1.2 SUMMARY

A. Ionization smoke detector mounted in supply air streams or as shown on drawings. Detector to operate on 120 volts AC.

PART 2 - PRODUCTS

2.1 SMOKE DETECTORS

A. Approved Manufacturers & Models:
   1. Series 2650-450 ionization type, duct mounted smoke detector, by Robertshaw
   2. MS Series ionization type duct mounted smoke detector by Air Products Controls Ltd.
   3. Model DH400 ACDC duct mounted smoke detector by System Sensor, a Division of Pittway
   4. Model 0550 duct smoke detector by Maple Chase Co.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install on systems greater than 2000 CFM and interlock with motor control to shut down fan systems upon smoke detection.

B. Install as shown on drawings at each smoke/fire damper location and connect to damper. Provide access door as specified in Section 23 3114. Smoke detectors to be installed within 5' of fire/smoke damper.

END OF SECTION 23 3318

SECTION 23 3713 - AIR OUTLETS & INLETS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings, General Provisions of Contract, including General and Supplementary Conditions and Section 23 0501 apply to this Section.

1.2 SUMMARY

A. Furnish and install wall supply registers, transfer grilles, return air grilles, soffit grilles, ceiling diffusers, louvers connected to ductwork, and registers as described in Contract Documents.

PART 2 - PRODUCTS

2.1 GRILLES & REGISTERS

A. Approved Manufacturers:
   1. Price
   2. Anemostat
   3. Krueger
   4. Titus
   5. Tuttle & Bailey

2.2 SPIN-IN FITTINGS

A. Low pressure round take-offs to diffusers shall be made with spin-in fittings. They shall incorporate a manual balancing damper. The damper shall be spring loaded and a positive locking wing nut shall secure the damper position.

B. Approved Manufacturers:
   1. Sheet metal fittings: Genflex DB-1DEL, Hercules

2.3 LOUVERS

A. Extruded aluminum, with blades welded or screwed into frames and 1/2 inch mesh 16 gauge aluminum bird screen.

B. Frames shall have mitered corners.

C. Louvers shall be recessed, flanged, stationary, or removable as noted on Drawings.

D. Approved Manufacturers:
   1. Airolite
   2. American Warming
   3. Arrow
   4. Industrial Louvers
   5. Ruskin
   6. Vent Products

2.4 ROOF MOUNTED INLETS AND OUTLETS

A. FABRICATION
   1. Penthouse type of extruded aluminum complete with roof curb to fit slope of roof and ½ inch mesh 16 gauge aluminum bird screen.

B. APPROVED MANUFACTURERS & MODELS
   1. Tiered Type:
      a. Model TRE extruded aluminum ventilator by Loren Cook Company, Springfield Missouri
   2. Louvered Penthouse
      a. Penn “Penhouse”
      b. Model WRH by Greenheck Fan Corporation, Schofield, WI
      c. Model MPH by Jenn-Air Industries Inc., Indianapolis, IN

PART 3 - EXECUTION

3.1 INSTALLATION

A. Anchor securely into openings.

B. Install with screws to match color and finish of grilles and registers.

C. Touch-up any scratched finish surfaces.

D. Install in accordance with manufacturer's instructions.

E. Check location of outlets and inlets and make necessary adjustments in position to conform with architectural features, symmetry, and lighting arrangement.

F. Install diffusers to ductwork with air tight connection.

G. Provide balancing dampers on duct take-off to diffusers, and grilles and registers, despite whether dampers are specified as part of the diffuser, or grille and register assembly.

H. Paint ductwork visible behind air outlets and inlets matte black. Refer to Section 09 9000.

END OF SECTION 23 3713

SECTION 23 4100 – DISPOSABLE FILTERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings, General Provisions of Contract, including General and Supplementary Conditions and Section 23 0501 apply to this Section.

1.2 SUMMARY

A. Furnish and install filters used in mechanical equipment.

PART 2 - PRODUCTS

2.1 AIR HANDLING UNIT FILTERS

A. 2 inch thick, medium efficiency, disposable type pre-formed pleated design, having at least 4.5 sq ft of filtering media per sq ft of face area.

B. Media shall be reinforced non-woven cotton fabric, treated with adhesive similar to "Vyclad B" and continuously laminated to supporting steel wire grid conforming to configuration of pleats.

C. Media pack shall be sealed in a chipboard frame or beverage board.

D. Filters shall have rated average efficiency of 25 to 30% on ASHRAE Test Standard 52-76 and be capable of operating with variable face velocities up to 500 FPM without impairing efficiency.

E. Initial resistance shall not exceed 0.30 inches w.g. at 500 FPM or 0.14 inch w.g. at 300 FPM. Filter shall be listed Class 2 by UL.

F. Approved Manufacturers:
   1. Type 30/30 by Farr Co
   2. Mark 80 by Serv-Aire
   3. HC Type 40 by Envopleat
   4. DP2-40 by Air Guard

END OF SECTION 23 4100

SECTION 23 5134 – FLUES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings, General Provisions of Contract, including General and Supplementary Conditions and Section 23 0501 apply to this Section.

1.2 SUMMARY

A. Furnish and install flues as described in Contract Documents.

PART 2 - PRODUCTS

2.1 FLUES

A. Sections shall be UL listed.

B. Sections shall have:
   1. Outer jacket of aluminum-coated or galvanized steel.
   2. One inch minimum insulating air space.
   3. Inner gas carrying pipe of stainless steel.
   4. Capability of handling flue gas temperatures up to 1400 deg F on continuous basis.

C. Furnish items which form part of assembly including but not limited to:
   1. Bracing and supports as recommended by Flue Manufacturer.
   2. Cleanout sections
   3. T-sections
   4. Necessary straight sections
   5. Ventilated roof thimble
   6. Flashing and counterflashing
   7. 'Backdraft preventer' installed at top of water heater and boiler flues.

D. Approved Manufacturers:
   1. Metalbestos Model PS
   2. Metivent Model GTD
   3. Metal-Fab Inc All Fuel Chimney

2.2 VENT CAPS

A. Non-backdraft type.

B. Approved Manufacturers:
   1. Ameri-cap
   2. Breidert Type L
   3. Triangle AFL
   4. Acme Mastervent Type MVR.
   5. Dura-Vent

END OF SECTION 23 5134

SECTION 23 5415 – DUCT HEATER (SEPERATED COMBUSTION)

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings, General Provisions of Contract, including General and Supplementary Conditions and Section 23 0501 apply to this Section.

1.2 SUMMARY

A. Furnish and install packaged indoor heating units with separated combustion as described in Contract Documents.

1.3 QUALITY ASSURANCE

A. Duct furnace shall be design-certified by the American Gas Association and bear the AGA label.

PART 2 - PRODUCTS

2.1 MANUFACTURED UNITS

A. Units shall be separated combustion gas fired duct heaters arranged for ceiling suspension with threaded suspension couplings.

B. Duct Heater shall be arranged for ducted inlet combustion air and flue gas exhaust.

C. Cabinet shall be supplied with horizontal supply and inlet openings with duct flanges.

D. Fabrication:
   1. Centrifugal blower
   2. Open drip-proof blower motor
   3. Adjustable belt drive, factory installed
   4. Controls, dampers, and inlets to provide an air control cycle
   5. Full cabinet insulation
   6. Equipped for use with natural or propane gas as identified
   7. (115V) supply voltage
   8. 24-volt control transformer
   9. Vertical concentric vent terminal assembly
   10. Motor contractor
   11. Intermittent spark pilot with timed lockout
   12. 100% safety shut off
   13. Heat exchanger:
      a. Stainless steel
      b. Aluminized steel
      c. Die-formed burners of stainless steel drip pan
      d. Automatic power venter with combustion air pressure switch

E. Blower Motor (1/4 to 5 HP)
   1. Open dripproof, TEFC, or premium efficiency.
   2. Adjustable sheave and belt.
   3. Motor Contractor; IEC motor starter; or factory-installed variable frequency drive.

F. Accessories:
   1. Rack with 1" T/A filters
   2. Intake damper

G. See drawings and schedules for sizes and capacities.

H. Approved Manufacturers:
   1. Reznor Series SCE
   2. Trane

END OF SECTION 23 5415

SECTION 23 5723 - WALL HEATERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings, General Provisions of Contract, including General and Supplementary Conditions and Section 23 0501 apply to this Section.

1.2 SUMMARY

A. Furnish and install wall heaters as described in Contract Documents.

1.3 QUALITY ASSURANCE

A. Units shall be UL listed and comply with NEC.

PART 2 - PRODUCTS

2.1 MANU FACTURED UNITS – WALL HEATERS

A. Fan type for recess mounting in wall.

B. 20 gauge minimum sheet metal casing.

C. Heating element shall be encased in steel finned casting and protected by thermal switch.

D. Fan motor shall be heavy duty enclosed and permanently lubricated.

E. Fan shall be precision balanced and fan-motor assembly mounted to be vibration free.

F. Units shall be controlled automatically by integral thermostat when heater is in "ON" position.

G. Heater shall have built-in fan delay.

H. Finish - Baked-on enamel.

I. Approved Manufacturers:
   1. Q' Mark AWH-4000 or equal by
   2. Berko
   3. Thermador
   4. Markel

END OF SECTION 23 5723

SECTION 23 6213 - AIR COOLED CONDENSING UNIT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings, General Provisions of Contract, including General and Supplementary Conditions and other Division 1 Specification Sections, and Section 23 0501 apply to this Section.

1.2 SUMMARY

A. Provide and install condensing units as described in Contract Documents.

B. Furnish and install complete a hot gas by-pass system.

1.3 QUALITY ASSURANCE

A. Requirements of Regulator Agencies:
   1. Each unit shall be UL labeled.

1.4 WARRANTY

A. Five-year warranty on compressors.

B. Two-year warranty on condensing unit.

PART 2 - PRODUCTS

2.1 MANUFACTURED UNITS

A. Unit shall be completely factory assembled and shall be given a thorough running factory performance test at normal operating conditions.

B. Unit shall be shipped as a single package on a common base and lifting lugs shall be provided for handling.

C. Casing:
   1. Casing shall be fabricated of 12 gauge .080 inch textured aluminum sheathing and thoroughly reinforced.
   2. Structural members shall be fabricated of continuous galvanized steel or galvanized structural steel channel.

D. Compressor:
   1. Accessible hermetic type
   2. Suction and discharge service valves
   3. Crankcase heaters
   4. Oil sight glass and oil charging connection.
   5. Force feed lubrication system with reversible oil pump and operating oil charge.
   6. Compressor motors:
      a. High torque
      b. Hermetic induction type
      c. 1750 rpm with inherent thermal protection

7. Compressors shall be mounted on vibration absorbing mounts.

E. Condenser Coil:
1. Constructed of 1/2 inch O.D. seamless copper tubes and rippled, plate type aluminum fins.
2. Fins shall be mechanically bonded to the tubes.
3. Fins shall have full drawn collars to completely cover the copper tube against atmospheric corrosion.
4. Provide factory coil guards.

F. Sub-cooling Coil:
1. Integral with the main condenser coil
2. Minimum of 15 degrees liquid sub-cooling for improved system performance and longer piping runs without flash gas.

G. Condenser Fans:
1. Fan section:
   a. Furnished with propeller fans arranged for vertical air discharge.
   b. Divided by full width baffles between fans.

H. Fans:
1. Statically and dynamically balanced
2. Individually driven by separate fan motors.
3. Permanently lubricated, ball bearing motors with inherent thermal overload protection.
4. Motors for direct drive fans shall not exceed 1140 rpm.
5. Motors for belt drive fans shall not exceed 1750 rpm.

I. Low Ambient Control:
1. Units shall be provided with automatic head pressure control by cycling condenser fans in response to ambient temperature.
2. Control Center:
   a. Controls shall be contained within a weatherproof cabinet with key lock.
   b. Dual compartments shall isolate safety and operating controls from starting equipment.
   c. Control panel shall have dead-front construction for operator's safety.
   d. Control center shall include:
      1) System on-off switch
      2) Compressor on-off switch
      3) Oil safety switch
      4) High and low pressure controls
      5) Pumpdown relay
      6) Fan cycling thermostat

J. Dual or tandem compressor models shall include time delay sequenced start.

K. Power and starting equipment for compressor and condenser fan motors shall include:
1. Three-leg companion trip circuit breakers and starting contactors
2. Overload protection
3. Power terminal block

L. Factory Performance Test:
1. Each unit shall be individually tested at full and partial load conditions.

2. With unit in operation, controls shall be properly calibrated and adjusted.
3. After performance testing, unit shall be thoroughly leak tested with a high sensitivity electronic leak detector.

M. Refrigerant:
1. Unit shall be shipped with holding charge of Refrigerant-410a.

N. Approved Manufacturers:
1. Lennox
2. Trane
3. Carrier
4. Or Approved Equal

PART 3 - EXECUTION

3.1 INSTALLATION

A. Set condensing units on concrete slab.

3.2 FIELD QUALITY CONTROL

A. Manufacturer's Field Service:

3.3 Condensing units shall be started up, checked out, and adjusted by Condensing Unit Manufacturer's authorized factory trained service mechanic.

3.4 Mechanic shall use check-out sheet provided by Manufacturer, complete and sign all items on sheet, and submit to Architect.

END OF SECTION 23 6213

SECTION 23 8218 – AIR HANDLING UNITS WITH COILS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings, General Provisions of Contract, including General and Supplementary Conditions and Section 23 0501 apply to this Section.

1.2 SUMMARY

A. Furnish and install air handling units as described in Contract Documents.

1.3 QUALITY ASSURANCE

A. Units with coils shall be ARI certified and bear certification symbol.

PART 2 - PRODUCTS

2.1 MANUFACTURED UNITS

A. Cabinets:
   1. Constructed of heavy gauge steel with protective enamel on zinc coated finish, adequately braced and reinforced, and of sectionalized construction.
   2. Panels shall be removable for easy access to interior of unit.
   3. With interior mounted motors, hinged access doors with cam locks.
   4. Cabinet panels shall be internally insulated with one inch thick, 3/4 lb density, vinyl coated glass fiber insulation.
   5. Seal joints with permanent type flexible mastic.

B. Provide insulated drain pan with condensate drain connections at each end. Extend drain pan under coil headers and refrigerant distributors. Plug unused ends.

C. Fans:
   1. Double inlet, double width, forwardly curved centrifugal type designed for Class I operation.
   2. Base fan ratings on tests conducted in accordance with AMCA Code #210.
   3. Construct fan housings with streamline inlet and side sheets.
   4. Fans shall be statically and dynamically balanced and tested. Maximum rated fan RPM shall be well below first critical fan shaft speed.

D. Fan Shaft:
   1. Solid high carbon steel.

E. Bearings:
   1. Self-aligning, grease lubricated, ball type, and sized minimum service factor of 4.
   2. Provide lubrication fittings. Permanently lubricated bearings are not acceptable.
   3. Provide extended lubrication lines to accessible side of unit.

F. Rate V-belt drives at 150% of motor ratin:
   1. Motor sheaves shall be of adjustable pitch type giving 30% speed variation.
   2. Fabricate belt guards from 16 gauge galvanized steel rigidly supported.
   3. Provide 1-1/2 inch diameter tachometer holes for both fan and motor shafts.

G. Motors:
   1. As described in Contract Documents and mounted external to fan-coil unit on rubber isolated base incorporating a device for belt tightening or internal to unit with fan, motor, and drive assembly internally isolated.
   2. Locate motor on side of unit most accessible in Mechanical Room.

H. Coils:
   1. Direct expansion type with plate type aluminum fins and copper tubes, ARI certified.
   2. Arrange cooling coil vertically in coil section.
   3. Completely enclose coil headers and refrigerant distributors in insulated casing with only connections extended through cabinet.
   4. Liquid and suction connections shall be on same end of coil.
   5. Circuit coils as shown or as required for capacity reduction.

I. Filter Boxes:
   1. Provide with hinged access doors and quick release locking handles.
   2. Provide end fillers as necessary to prevent by-passing of air.
   3. Provide one inch wide 16 gauge galvanized steel filter removal strap with one end bent up one inch to form hook. Lay strap in bottom of each filter support channel.

J. Approved Manufacturers:
   1. Airtherm
   2. Bohn
   3. Carrier 39E
   4. McQuay
   5. Trane Climate Changer
   6. York

PART 3 - EXECUTION

3.1 INSTALLATION

A. Set units on spring type vibration isolators sized as recommended by Unit Manufacturer and so springs will not bottom out when unit is set on isolators.

END OF SECTION 23 8218

END OF DIVISION 23